

**CASA ADHESIVE, INC.**

# CASA 409-W

## WATER-BASED CONTACT ADHESIVE

### **DESCRIPTION:**

CASA 409-W is a non-flammable, water-based adhesive for bonding plastic laminate, FRP panels and metal to particle board, gypsum board, plywood, metal and certain other materials.

### **ADVANTAGES:**

- High Solids, Superior Coverage
- Excellent Water Resistance
- Zero VOC
- Easy Clean Up
- Fast One Part Adhesive System
- Opaque In Color

### **APPLICATION:**

Surfaces must be clean and dry. Spray an even coat of adhesive to both surfaces to be bonded. Allow both surfaces to dry completely before bonding. When dry, adhesive will not transfer to finger when touched. Dry time will be 3-15 minutes, depending upon atmospheric conditions such as temperature and humidity, as well as the amount of adhesive applied. When dry, place both surfaces to be bonded in exact position desired. CASA 409-W bonds immediately and cannot be repositioned. Extreme care must be taken to keep both surfaces clean and dry before bonding. Press from center outward in all directions. Clean up wet adhesive with CASA Quick Clean #6.

### **PACKAGING:**

- 5 Gallon Pails
- 55 Gallon Fiber Drums
- 275 Gallon Disposable Totes

### **SHELF LIFE:**

One Year from the date of manufacture in unopened container.

### **Manufacturer's Statement:**

*The statements and technical information contained in this technical data sheet are based on tests and data which CASA Adhesive, Inc. believes to be reliable, however the occurring and completeness of such statements and technical information is not guaranteed. CASA Adhesive, Inc. makes no warranty, expressed or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. User is responsible for determining if the product is fit for a particular purpose and is suitable for user's method of application.*

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